

FIG. 1.

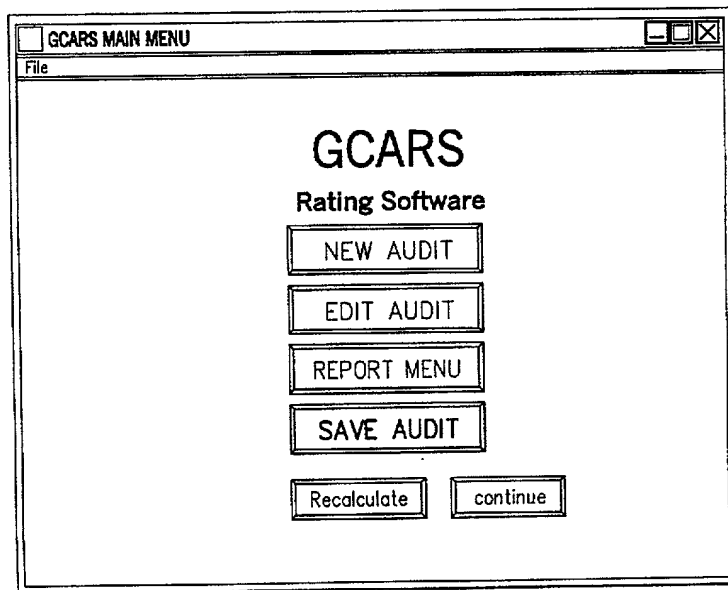


FIG. 3.

10600" 05222960

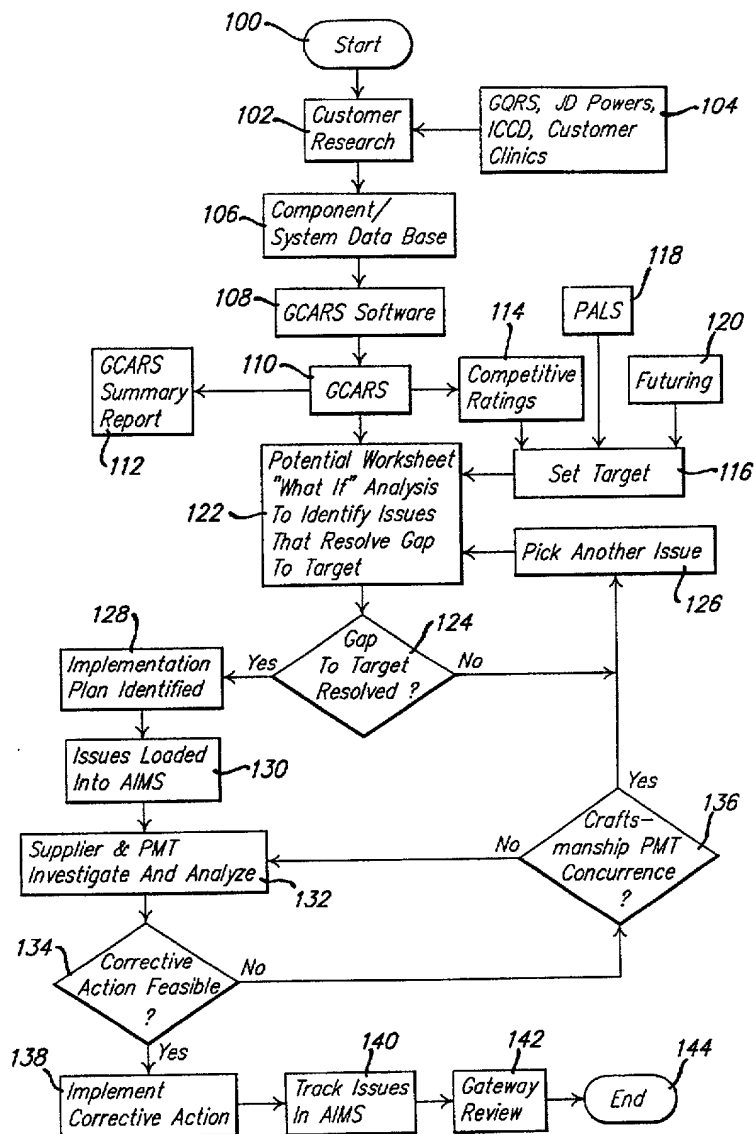


FIG. 2.

Vehicle Information Screen

GCARS Vehicle Information Screen

Auditors
Name #1 Name #3
Name #2 Name #4

File Information
File Name Report Alias Date

Vehicle Information
Model Year Manufacturer Model Name
Transmission Body Type/Style Engine
Interior Seat Color Exterior Color Interior Seat Material
Program Name Production Phase VIN
Plant Price Mileage Market Segment
Series Based on Trim Level Audit Type

General Comments

Save

FIG. 4.

☐ Rate the Component

134

CE

EX1028 EXTERIOR SIDE
 high frontdoor exterior lock cylinder

Component Status

☐ Present?
 ☐ CDE?

visual expectation	high	findability	high
visual compatibility	medium	accessability	high
fit	high	operability	high
illumination apperance	low		
functional sound expectation	medium		
sound compatibility	low		
touch expectation	high		
functional feel expectation	high		
touch/feel compatibility	low		

Actual

Demerits

CE's

0

0

Select Component

NR NP side view mirror
 NR NP sail panel
 NR NP front door side glass
 NR NP front door window molding
 NR NP front door side glass seal (exposed & behind glass)
 NR NP keyless entry pad
 NR NP key fob
 NR NP front door exterior lock cylinder
 NR NP front door exterior handle
 NR NP front door exterior handle bezel
 NR NP front door inner
 NR NP front door inner air extractors
 NR NP front door inner seal
 NR NP front door opening inner
 NR NP front door opening air extractors
 NR NP front door opening seal/garnish molding
 NR NP front door hinges
 NR NP front door striker
 NR NP outer - front door scuff plate
 NR NP b-pillar outer
 NR NP b-pillar applique
 NR NP rear door (system)
 NR NP rear door outer

Search Return

Zone Select Component Select

All Zones All Components

Prev Skip Prev Skip Next Next Close

0962250-000001

GCARS REPORT MENU

File

GCARS

Report Menu

Create A Vehicle Summary Report

Zone Demerit Report

Zone Customer Enhancement Report

Positive Features Report

System Component Output Dump

OD2

Return to the Main Menu

FIG. 6.

[illegible]

	Minor	Major
Low	3	6
Medium	6	12
High	9	18

>=1 Major Issue

Component Weight	Component Value
------------------	-----------------

Component Weight	Component Value
Medium	2

Component Weight	Component Value
High	3

Attribute		Minor Issue	
Weight	Value	Multiplier	Demerit Score
x Low	1	x 1	= 1
x Medium	2	x 1	= 2
x High	3	x 1	= 3

Major Issue			Demerit Score
	Multiplier		
x	2	=	2
x	2	=	4
x	2	=	6

Customer
Dissatisfier
Demerit
Score

100

Attribute		Minor Issue	
Weight	Value	Multiplier	Demerit Score
x Low	1	x 1	= 2
x Medium	2	x 1	= 4
x High	3	x 1	= 6

Major Issue			Demerit Score
	Multiplier		
x	2	=	4
x	2	=	8
x	2	=	12

Demerit Score

100

Attribute		Minor Issue		Demerit Score	
Weight	Value	Multiplier			
x Low	1	x 1	=		3
x Medium	2	x 1	=		6
x High	3	x 1	=		9

Major Issue			Demerit Score
	Multiplier		
x	2	=	6
x	2	=	12
x	2	=	18

Demerit
Score
100

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			<u>Current</u>		<u>Proposed</u>	
Front door system	H		200		90	
Base score			0	Minor Calls	Major Calls	C.D.
Functional Sound Expectation	H		50	0	1	18
Functional Feel Expectation	H		50	0	1	18
Operability	H		100	0	2	36
Hood (system)	H		25			18
Base score			0	Minor Calls	Major Calls	C.D.
Operability	H		25	1	0	9
Hood scoop	M		18			14
Base score			0	Minor Calls	Major Calls	C.D.
Visual Expectation	M		9	1	0	6
Fit	M		9	1	0	4
Front Grille	H		50			36
Base score			0	Minor Calls	Major Calls	C.D.
Visual Expectation	H		50	0	1	18
Front Washer nozzle	M		3			8
Base score			0	Minor Calls	Major Calls	C.D.
Visual Compatibility	L		3	1	0	2

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Global Craftsmanship Scoring Proposal

Enhancements by Attribute		
Component Weight	Attribute Weight	Attribute Enhancements
Low	Low	2
	Medium	4
	High	6

Component Weight	Attribute Weight	Attribute Enhancements
Medium	Low	4
	Medium	8
	High	12

Component Weight	Attribute Weight	Attribute Enhancements
High	Low	6
	Medium	12
	High	18

BASE SCORES:		
Comp. Weight	Base Scores	
Low	6	
Medium	12	
High	18	

Enhancements by Component	
Component Weight	Component Enhancement
Low	24

Component Weight	Component Enhancement
Medium	48

Component Weight	Component Enhancement
High	72

FIG. 3.

Variable	Mean	SD	Min	Max
Age	38.5	10.5	25	55
Gender	0.5	0.5	0	1
Marital status	0.5	0.5	0	1
Education	12.5	1.5	10	15
Income	3500	1500	1000	6000
Health status	0.5	0.5	0	1
Smoking status	0.5	0.5	0	1
Alcohol consumption	0.5	0.5	0	1
Exercise frequency	0.5	0.5	0	1
Stress level	0.5	0.5	0	1
Sleep quality	0.5	0.5	0	1
Work satisfaction	0.5	0.5	0	1
Life satisfaction	0.5	0.5	0	1
Overall health	0.5	0.5	0	1
Physical health	0.5	0.5	0	1
Mental health	0.5	0.5	0	1
Social health	0.5	0.5	0	1
Emotional health	0.5	0.5	0	1
Behavioral health	0.5	0.5	0	1
Environmental health	0.5	0.5	0	1
Occupational health	0.5	0.5	0	1
Financial health	0.5	0.5	0	1
Family health	0.5	0.5	0	1
Community health	0.5	0.5	0	1
National health	0.5	0.5	0	1
Global health	0.5	0.5	0	1
World health	0.5	0.5	0	1
Universal health	0.5	0.5	0	1
Human health	0.5	0.5	0	1
Planetary health	0.5	0.5	0	1
Ecosystem health	0.5	0.5	0	1
Biodiversity health	0.5	0.5	0	1
Climate health	0.5	0.5	0	1
Environmental health	0.5	0.5	0	1
Natural health	0.5	0.5	0	1
Wildlife health	0.5	0.5	0	1
Marine health	0.5	0.5	0	1
Terrestrial health	0.5	0.5	0	1
Aquatic health	0.5	0.5	0	1
Atmospheric health	0.5	0.5	0	1
Geological health	0.5	0.5	0	1
Hydrological health	0.5	0.5	0	1
Biological health	0.5	0.5	0	1
Chemical health	0.5	0.5	0	1
Physical health	0.5	0.5	0	1
Mathematical health	0.5	0.5	0	1
Scientific health	0.5	0.5	0	1
Technological health	0.5	0.5	0	1
Artistic health	0.5	0.5	0	1
Cultural health	0.5	0.5	0	1
Historical health	0.5	0.5	0	1
Philosophical health	0.5	0.5	0	1
Religious health	0.5	0.5	0	1
Spiritual health	0.5	0.5	0	1
Moral health	0.5	0.5	0	1
Ethical health	0.5	0.5	0	1
Legal health	0.5	0.5	0	1
Political health	0.5	0.5	0	1
Economic health	0.5	0.5	0	1
Social health	0.5	0.5	0	1
Cultural health	0.5	0.5	0	1
Historical health	0.5	0.5	0	1
Philosophical health	0.5	0.5	0	1
Religious health	0.5	0.5	0	1
Spiritual health	0.5	0.5	0	1
Moral health	0.5	0.5	0	1
Ethical health	0.5	0.5	0	1
Legal health	0.5	0.5	0	1
Political health	0.5	0.5	0	1
Economic health	0.5	0.5	0	1
Social health	0.5	0.5	0	1
Cultural health	0.5	0.5	0	1
Historical health	0.5	0.5	0	1
Philosophical health	0.5	0.5	0	1
Religious health	0.5	0.5	0	1
Spiritual health	0.5	0.5	0	1
Moral health	0.5	0.5	0	1
Ethical health	0.5	0.5	0	1
Legal health	0.5	0.5	0	1
Political health	0.5	0.5	0	1
Economic health	0.5	0.5	0	1
Social health	0.5	0.5	0	1
Cultural health	0.5	0.5	0	1
Historical health	0.5	0.5	0	1
Philosophical health	0.5	0.5	0</	

ISSUE NUMBER	X-FUNCTIONAL TEAM/PWT	FUNCTIONAL AREA	PART NAME	FCPA ATTRIBUTE EFFECTED	DEFECT CODE	ISSUE DESCRIPTION	ISSUE CLASSIFICATION	Milestone													
								Status	Target	<SI>	<SC>	<PA>	<ST>	<PR>	<CP>	<LR>	<IPP>	<FEU>	<CB>	<AB>	<JI>
								Demerit													
								Enhancement													
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								Demerit													

Fi . A.

CP-J1	
Vehicle # 1	Vehicle # 2
Vehicle # 3	Vehicle # 4
Vehicle # 5	Vehicle # 6
Vehicle # 7	Vehicle # 8
Vehicle # 9	Vehicle # 10
Ave. of last three	IPP Confidence
IPP Projection	FEU Confidence
FEU Projection	CB Confidence
CD Projection	J1 Confidence
J1 Projection	AMS NUMBER
AMS STATUS (O/C/P)	WERS CONCERN#
CONCERN STATUS (W.A.C)	RESPONSIBLE ENGINEER
SUPPLIER	CORRECTIVE ACTION
VERIFY DATE	EFFECTIVE IN DATE
NEXT REVIEW DATE	

Fig. B.